

## Replacement

### Filter Bucket Replacement Instructions

#### STEP 1:

1. Locate filter bucket and cut the plumbing lines.
2. Make alignment marks for the new filter bucket.



#### STEP 2:

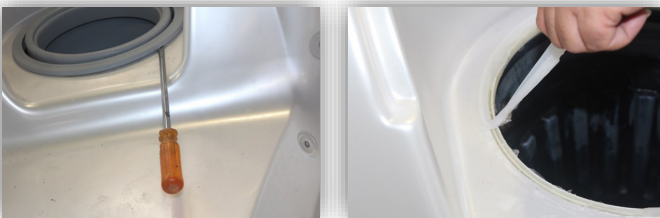
1. Unscrew and remove filter stand pipe.

**NOTE:** The new filter bucket has a pre-install standpipe and wall fitting.



#### STEP 3:

1. Remove the ring by carefully prying up using a screw driver.
2. Remove the silicone ring.



#### STEP 4:

1. From the inside of the bucket, use a Dremel tool to cut around the entire filter bucket.
2. Separate and remove the old filter bucket.



#### STEP 5:

1. Use a sharp chisel to work out the plastic ring.
2. Insert a sharp chisel between the shell and the top of the old filter bucket, slowly break the glue joint around the entire opening.



#### STEP 6:

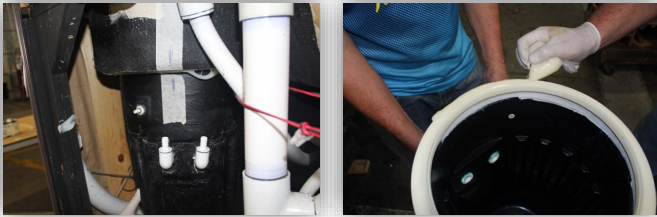
1. Remove any excess material from the old filter bucket.



## Filter Bucket Replacement Instructions

### STEP 7:

1. Dry fit the new filter bucket and line up with alignment mark.
2. Remove and apply a large bead of Devcon to the top



### STEP 8:

1. Position the filter bucket in place and apply more Devcon around the out side of new filter bucket housing.
2. Place a block of wood under the filter bucket to hold it in place while the Devcon cures.
3. Replace all plumbing lines. **IMPORTANT:** If the 1/4" priming line is not being used, plug it off using Devcon.



### STEP 9:

1. Align the ring at the top of the filter bucket and silicone the ring in place.